

## **AMENDMENTS TO THE SPECIFICATION**

In paragraph [009], please amend the text as shown in markup below:

[0009] The object of the invention, therefore, is to propose a method and a device for shaping workpieces by which the referenced disadvantages may be at least partially overcome. It is ~~an~~ also an object to enable rapid setup of the machine, in particular after tool replacement or tool remachining, while at the same time ensuring a high degree of process reliability.

In paragraph [0010], please amend the text as shown in markup below:

[0010] This object is achieved according to the features of implementations of the invention by the features of Claim 1 and/or Claim 15.

In paragraph [0011], please amend the text as shown in markup below:

[0011] The method according to ~~Claim 1~~one implementation of the present invention is intended for shaping, in particular forging, of workpieces by means of a shaping machine having at least one shaping tool, and comprises the following process steps:

In paragraph [0012], please amend the text as shown in markup below:

[0012] The device according to ~~Claim 15~~another or alternative implementation of the present invention is suitable for shaping, in particular forging, of workpieces and in particular for carrying out the method according to the invention, and specifies and comprises

In paragraph [0014], please amend the text as shown in markup below:

[0014] Advantageous embodiments and refinements of the method and the device according to the invention result from ~~the respective dependent claims of Claim 1 and/or Claim 15~~still further or alternative implementations or embodiments of the present invention.